

GEIS

MLS

Low-Voltage Switchgear

GEIS Electrical Protection

Safer Smarter Greener



About GEIS

GEIS was established in 2019 following the spin-off of several businesses and assets that ABB had acquired from GE on July 1, 2018, including 3 manufacturing centers, Warehousing & Trading business at FTZ, China Technology Center.

- Components: Full range of circuit breakers up to 40.5kV: Medium voltage vacuum circuit breakers, LV circuit breakers: ACB, MCCB, MCB, RCD, RCBO: Control components.
- Equipment: MV switchgear (Air insulation and Gas Insulation Technology), LV switchgear, switchboard.
- Medium voltage distribution transformer.
- Medium voltage ATS system (Paralleling Switchgear).

After the separation, all the above product lines were rebranded as AEG for selected markets and GEIS for global markets. Moreover, GEIS has expanded its technological portfolio to include medium-voltage controls such as VFDs and soft starters, as well as ATS systems and EV chargers.



Quality is Built-in

Where Technology Meets Manufacturing Excellence for Customers

- Since 2000, we have been specializing in localizing world-class products and manufacturing technologies, developing strong expertise and a highly capable team.
- Vertical integrated Shanghai Manufacturing Center brought key manufacturing processes into a 75,000 m² facility, enabling high-quality, high-efficiency production and fostering innovation. A dedicated R&D team committed to developing products that meet global standards and serve diverse applications.
- Global expansion: GEIS's first Thailand facility makes it easier to serve customers worldwide.



GEIS deliver complete range of products for the evolving electrification needs:



SecoVac VCB



M-PACT Plus ACB



Elfa Series MCB/RCBO



SolidDrive MV VFD



SecoGear MV Switchgear



RMU Gas Insulated Switchgear



WaveCast Transformer



MLS LV Switchgear

Catalogue

A

Product Description

- A.1 MLS introduction
- A.3 Applications
- A.5 Cubicle structure
- A.7 Dimensions and installation
- A.9 Main components
- A.13 Standard and certification

B

Configuration scheme

- B.1 Typical configuration scheme
- B.4 Primary scheme

Product Description

MLS low-voltage switchgear assemblies are FBA low-voltage switchgear made of standardized modules. They are suitable for use in power supply/distribution system of 50 (60)Hz AC electricity with rated operational voltage $\leq 690V$ and rated operational current up to 6300A for such purposes as power distribution, conversion, control and reactive compensation.

The product is compliant with IEC 61439-2 standards.

The system includes the following components:

- **Power Center**
Main incoming cabinet of modular design with rated current up to 6300A
- **Motor control center**
Available in the forms of plug-in and withdrawable units for use in feeder and motor control loop
- **Components**
M-PACT Plus and M-PACT Air Circuit Breakers, up to 6400A, 150kA
MM/MC9 and RC+ series Molded Case Circuit Breaker, up to 1600A, 150kA
- **PMSky SCADA system**
Whole electrical parameter monitoring, intelligent energy management, remote control
- **Structure**
The hinges of door panel have an opening angle of at least 120°
IP rating can be IP30, IP40, IP31, IP41, IP42, IP55
- **Safety and Reliability**
Internal safety barriers separate the busbar compartment from the equipment compartment, the compartment can be up to Form 4b



Product Description

Product's suitable service conditions

- $-5^{\circ}\text{C} \leq$ ambient temperature $\leq +40^{\circ}\text{C}$, 24-hour average ambient temperature $< +35^{\circ}\text{C}$
- Atmospheric conditions: clean air of relative humidity $\leq 50\%$ at maximum acceptable temperature of $+40^{\circ}\text{C}$, or of greater relative humidity when ambient temperature is lower
- For example, the maximum acceptable value is 90% at $+20^{\circ}\text{C}$. In consideration of temperature variation, moderate condensate formed accidentally is acceptable
- The acceptable temperature range for transportation and storage is -25°C to $+55^{\circ}\text{C}$ and up to $+70^{\circ}\text{C}$ for a short while ($\leq 24\text{h}$)
- Altitude: $\leq 2000\text{m}$
- Pollution degree of environmental conditions: Grade 3 per IEC 61439-1
- If any electric component fails to meet the above operating conditions, the user should consult the manufacturer for a solution
- If the service conditions contradict the above-mentioned operating conditions, the user should inform and consult the manufacturer for a solution

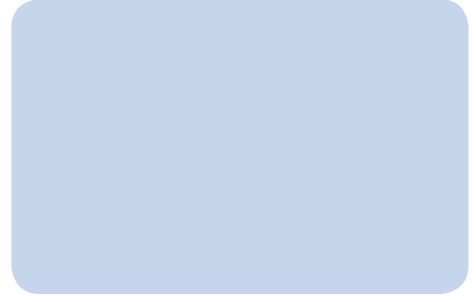
Key electrical performance

| | | |
|---|-------------------|---|
| Rated operating voltage V | Main circuit | $\leq \text{AC } 690\text{V}$ |
| | Auxiliary circuit | $\leq \text{AC } 380\text{V}, \leq \text{DC } 220\text{V}$ |
| Rated insulation voltage V Rated impulse withstand voltage (1.2/50μs) kV | Main circuit | $\leq \text{AC } 1000\text{V}$ |
| | Main circuit | 8, 12 |
| Rated operating current (IP4X)* A | Main busbar | $\leq 6300, \leq 3600$ (MLS double-sided cabinet) |
| | Vertical busbar | 790, 1000, 1250, 1600 (withdraw able), ≤ 2500 (plug-in MCCB) |
| Rated short time withstand current kA/2 sec | Main busbar | 50, 65, 80, 100 |
| | Vertical busbar | 50, 65, 80, 90 |
| Rated peak withstand current kA/0.1sec | Main busbar | 105, 143, 176, 220 |
| | Vertical busbar | 105, 143, 176, 198 |

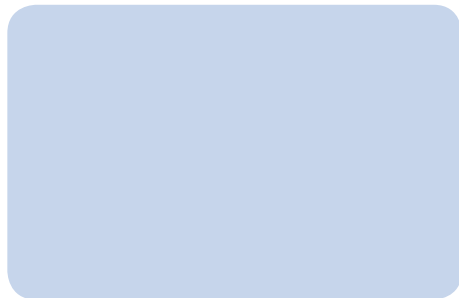
* The main busbar's rated operating current is $\leq 2500\text{A}$ when IP rating is IP55.

Applications

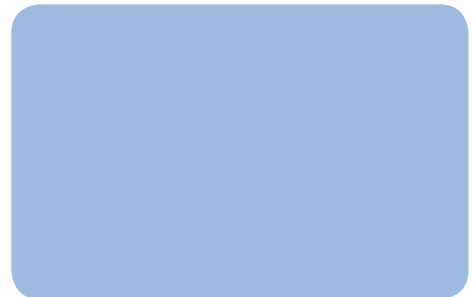
**Power station
Substation
Switch station**



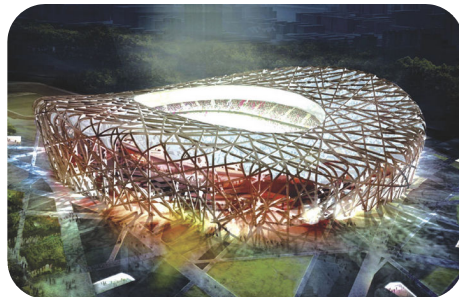
**Petroleum and natural gas Mining
Ship
Pulp & papermaking
Cement
Textile
Chemical engineering
Automobile
Petrochemical
Metallurgy
Data center**



**Air transportation
Port
Railway
Metro**

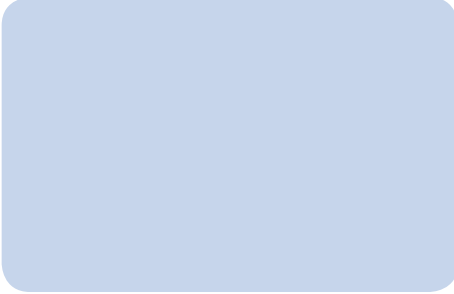


**Supermarket
Shopping mall
Hospital
Large infrastructure and civil work**



Product Description

Applications



Applications

Cubicle structure

Enclosure's

The cabinet body is made of 2mm thick Al-Zn coated steel sheet. Various subsections and functional units are assembled with Grade 8.8 self-tapping screws using E=25mm modulus holes. The framework and enclosure should be made of a material of adequate strength and rigidity and capable of withstanding certain mechanical stress, electrical stress and thermal stress. The material should be capable of withstanding the dampness that might be encountered during the product's normal service. The door panels are made of 1.5mm thick quality steel sheet and all doors are hinged to the framework and punched holes for mounting locks. The hinges have an opening angle of at least 120°. The door surface should be sprayed a coat of epoxy powder of standard color RAL7035. Other steel parts such as hinges and mounting plates should be electrogalvanized. The entire framework is compliant to IEC 61439-2:2011 in corrosion resistance tests such as salt spray test and damp heat test and in ascension test.

Busbar system

The main busbar can be a three phase four wire system or five wire system and fixed to a subsection by insulation support. The main busbar system can be installed at the rear or in the upper part of the cabinet. Dual busbar structure is used for systems with a rated current of 4000A or above. The control cabinet's vertical busbar can have a rated current up to 1600A and be equipped with 3-pole and 4-pole systems. Internal safety barriers separate the busbar compartment from the equipment compartment to prevent operators from coming into contact with dangerous live parts. The highest compartment can be up to Form 4b. The protection circuit consists of separate protective conductors and conductive structures. Protective conductor PE lines are set up along the full length of the cabinet and vertical branch earthing busbars with main earth point and earthing mark are also set up. The protective conductors, the shells of all electric components installed inside the cabinet, metal parts and the cabinet body are connected together and securely earthed.

IP rating

The cabinet roof is designed with multiple functions. The cabinet is available in multiple standard configurations including IP30 and IP40 (for ventilation roof type), and drip-proof IP31 and IP41 structures. These options can be easily combined for upgrading IP grade. For example, the product can be upgraded to IP42 model if the cabinet door is added a louver, or to IP55 model (for use in workplaces with high ingress protection requirements such as a power plant where electric precipitation is required) if the product is added a rubber sealing roof and an outer glass door.

When the withdrawable functional unit is in disconnected position, its enclosure's IP rating is IP2XD. When the withdrawable functional unit is in removed position, the IP rating inside the compartment and between dangerous live parts is IPXXB.

Power Center

The power center is divided into 3 functional areas: busbar compartment, equipment compartment and cable compartment. The busbar compartment located at the rear or upper part of the switch cabinet is for installing horizontal and vertical busbar system. The internal safety barrier separates the busbar compartment and equipment compartment and a separate partition may be used to separate the equipment compartment and the cable compartment. The busbar compartment can be installed up to two sets of main busbar systems as deemed necessary. Breakers of various specifications can be installed inside the compartment and in 3-pole or 4-pole configurations. Up to three air circuit breakers can be installed. The incoming cabinet can be equipped with Entelliguard™ or M-Pact series air circuit breakers and intelligent electronic release upon user's request for providing complete circuit protection and control functions including zone selective interlocking (ZSI), reduced energy let through (RELT), waveform capture, and communication for achieving acceptable selectivity, quick breaking capacity and high reliability.

Cables can be connected to the switch cabinet directly or via prefabricated connectors; and control cables are connected to the terminal blocks.

Top-in top-out or bottom-in bottom-out options are available for use.

Product Description

Motor control center

Fixed unit

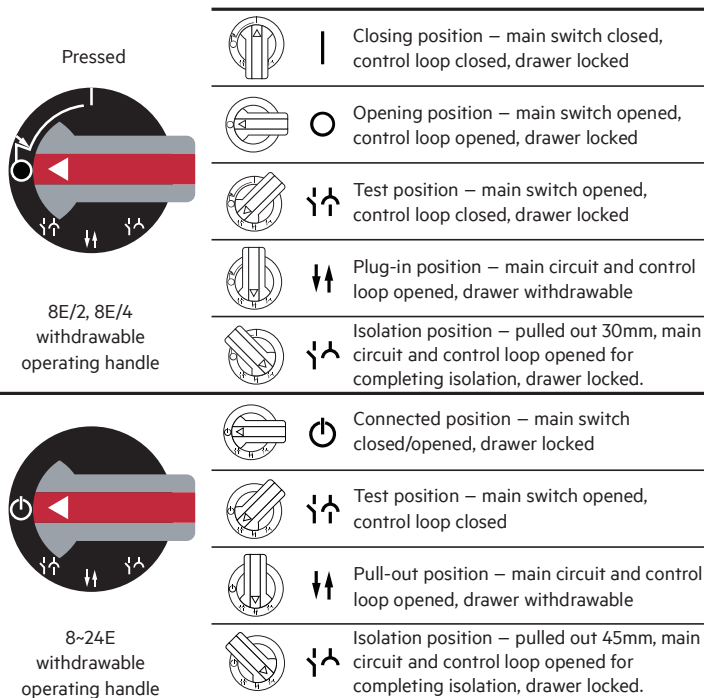
Fixed units are used in fuse-free feeder schemes. They can be equipped with 3-pole or 4-pole molded breakers that have a rated subsection current of 160A-2000A. The breakers are connected to this vertical busbar via branch busbar. The height of standard modules varies from 8E/2 to 72E.

Plug-in unit

Plug-in units can be used in schemes for feeders and motor startup units with or without fuse. These units have a rated subsection current of 160A-800A and standard modules of 8E/2 to 36E.

Withdrawable unit

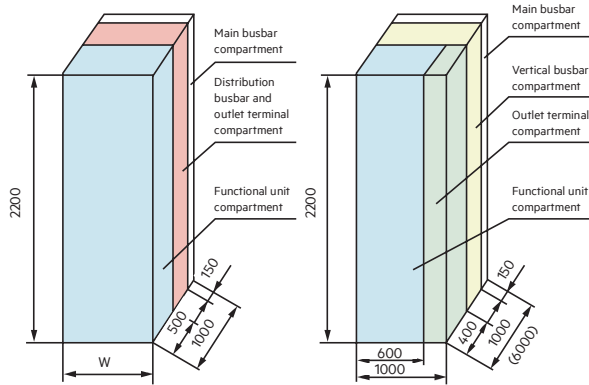
Withdrawable units are of modular design and consist of standard modules ranging from 8E/4 to 24E. These units are suitable for use in schemes for feeders and motor startup units. They are easy to use, replace, and maintain. They can be operated through the multi-function operating handle and a mechanical interlocking mechanism on the front panel. The working state of the control unit is clearly displayed on position indicator area on the panel. A reliable mechanical interlocking is used for preventing misoperation.



Dimensions and installation

| Height (H) mm | Width (W) mm | Depth (D) mm | Remark |
|---------------|--------------|--------------|---|
| 2200 | 300 | 1000 | Cabinet for busbar connection (MLS-600) |
| 2200 | 400 | 1000 | PC Cabinet |
| 2200 | 500 | 1000 | |
| 2200 | 600 | 1000 | PC and reactive compensation cabinet |
| 2200 | 1000 | 1000 | |
| 2200 | 1200 | 1000 | |
| 2200 | 1000 | 1000(600) | MCC Cabinet (MLS) |
| 2200 | 600 | 1000 | MCC Cabinet (MLS-600) |

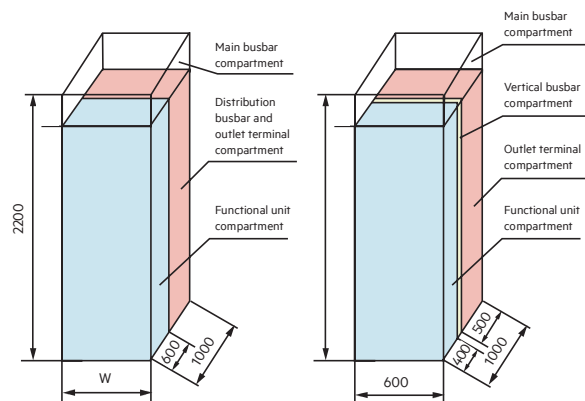
MLS structure (rear-mounted busbar)



a.PC Cabinet

b.MCC Cabinet

MLS-600 structure (top-mounted busbar)



c.PC Cabinet

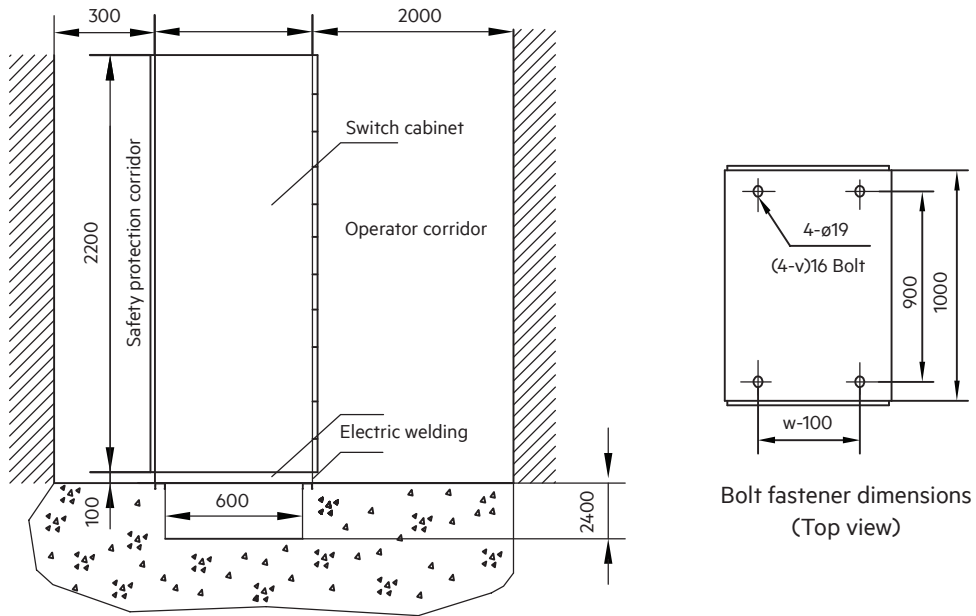
d.MCC Cabinet

Welding or 4-M16 bolts can be used for securing the supporting studs beneath the product, 8-M8 hexagon socket head screws are used for connecting the display panels of the cabinets into a large one.

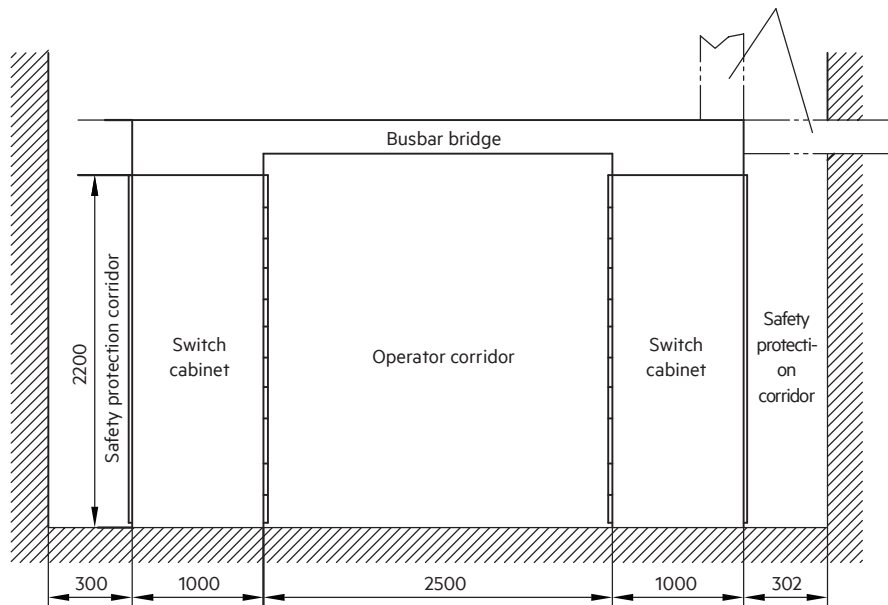
Product Description

MLS can be wall mounted but a clearance $\geq 300\text{mm}$ between the cabinet and the wall is advised (as shown in the following Fig.).

MLS-600 can be mounted off-wall and a clearance of $\geq 800\text{mm}$ is required at the rear of the cabinet.



Installation diagram



Product Description

Main components

M-PACT Air Circuit Breakers

M-PACT low voltage air circuit breaker as a low voltage air circuit breaker for worldwide application. It meets GB, IEC and UL standard requirements. The entire series is divided into AC and DC type, rated current from 400 to 6400A, rated breaking capacity up to 150kA and rated voltage up to AC1150V / DC1500V.

A new generation of M-PACT low voltage air circuit breakers is designed to meet users' requirements for rapid detection and safe isolation of fault. It can effectively protect low-voltage distribution systems from damage and minimize maintenance costs and outage times.



- China CCC/CQC, EU CE/CB, NorthAmerica UL certification
- Full electrical measurement and protection: voltage/current protection, reverse power protection, current setting range: 0.2-1xIn
- Record overload, short circuit, and grounding events, and capture optional fault waveform
Color display of control unit, large screen, with red full screen fault alarm
RELT short-circuit allowable energy limit, dual settings, protection operation safety
- Patented design of dislocation deionization partition arc extinguishing, with high voltage and high breaking
Mechanical life up to 40,000 cycles
- Suitable for use under the temperature between -40°C and 70°C at an altitude of 2,000 meters without capacity reduction
- Interconnection with circuit breakers can be achieved through Modbus, Bluetooth, NFC, APP online monitoring and other ways

Key electrical performancer

| | M+PACT | M+PACT plus | M+PACT DC |
|--------------------------|------------|----------------------------|-------------------------|
| Rated voltage | AC415/690V | AC 415/690/800//1058/1150V | DV 1500V |
| Rated current | 400-6400A | 400-6400A | 400-4000A |
| Poles | 3P/4P | 3P/4P | 2P |
| Breaking capacity | 50/70/80kA | 55/66/85/100/150kA | 150kA,0.2s |
| Protection | LSIG | LSIG | Isolator for new energy |
| Frequency | 50/60Hz | 50/60Hz | - |

Product Description

Main components

GEIS Molded Case Circuit Breaker

GEIS Molded Case Circuit Breaker offered two series: RC+ and MM/MC9, with rated current from 3A to 1600A, rated voltage of AC415V/690V/800V/1000V, and short-circuit breaking capacity up to 150kA.

The product provides extremely high safety interlock function to maximize the protection of on-site operators' safety. Adopting a modular design structure, on-site installation becomes more flexible and efficiency. Excellent current limiting capability will effectively limit the loss of on-site equipment and personnel caused by fault currents.

GEIS Molded Case Circuit Breaker can be widely used in important power supply locations, such as public infrastructure, power production and transmission, oil and gas, industrial and eq, new energy, and buildings.



- China CCC/CQC, EU CE/CB certification
High breaking capacity, up to 150kA for $I_{cu}=I_{cs}$, extremely high reliability
- Leading cascading technology: Providing the highest system selectivity and improving the reliable protection of the entire distribution network
- Dedicated visual fault diagnosis window, which can help to quickly determine the fault type and take the most appropriate measure
- The circuit breaker is set at the switching-in position. When the cover is removed, the circuit breaker will automatically trip immediately to ensure a safe operation
- The on-trip-off up to 20000 times

Key electrical performancer

| | RC+ | MM/MC9 | RC+ M |
|-----------------------------------|---------------------|---------------------|-------------------|
| Rated voltage | AC 400V | AC 415/690V | AC 800V |
| Rated current | 10-800A | 3-1600A | 25-630A |
| Poles | 3P/4P | 3P/4P | 3P |
| Breaking capacity | 35/50kA | 36/50/80/150kA | 42/50kA |
| Trip uint | thermo-magnetic ETU | thermo-magnetic ETU | thermo-magnetic |
| Setting of thermo-magnetic | Fixed | Adjustable | Fixed, Adjustable |
| Frequence | 50/60Hz | 50/60Hz | 50/60Hz |

Main components

**MS10 Series
Digital Multi-function Meter**

MS10 Series Digital Multi-function Meter can measure power parameters, such as current voltage, power factor, and electric energy, and it can also measure the harmonics and multi-rate, the measurements of which can be displayed on the Liquid Crystal Display. The extensive functions of this product include RS485 communication, digital inputs, digital outputs, electric energy impulse outputs and multiple analogue outputs. The basic functions and extensive functions of the product can be selected freely by users.



- Equipped with a high-performance CPU processor, it possesses robust capabilities for data acquisition and processing
- Humanized human-computer interfaces displayed on the large LCD screen, which avoid tedious operation through menus, and adopts common data button-pressing reading methods
- The reliability of the power module satisfies the testing standard of the LineagePower (former Bell Labs), and Mean Time Between Failure is larger than 20,000 hours
- MS10 features expandable dual RS485 communication channels with redundant design to achieve remote monitoring
- Special chips of high reliability, and measurement accuracy up to level 0.2

| Model | Parameter | Specification | Overall dimension (Length * Width) mm |
|-------|--|--|---------------------------------------|
| MS10F | All Power Measurement (voltage and current 0.2%, power 0.5%, electric energy 0.5%) | With several functions, including 2nd to 31st harmonics and multi-rate. Extendable functions: Communication, DI, DO, AO, and PO. | 96*96 80*80 72*72 |
| MS10E | MS10EA, MS10EU, MS10EP MS10EH, MS10EF, MS10EPF | Ampere meter, Voltmeter, Active Power Meter, Active Electric Energy Meter, Frequency Meter, Power Factor Meter. With extendable function, including Communication, DI, DO, AO, and PO. | 96*96 72*72 48*48 |

Product Description

Main components



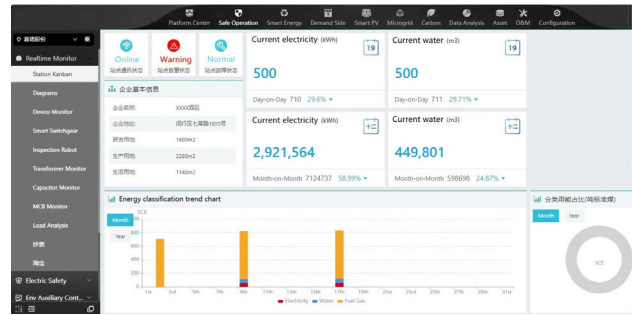
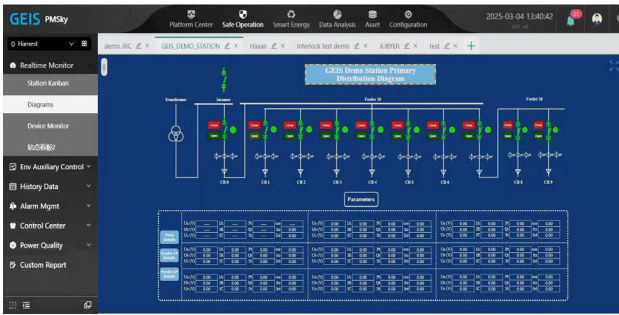
PMSky Supervisory Control and Data Acquisition

The PMSky SCADA is an intelligent operation and maintenance solution developed by GEIS for distribution systems. It provides comprehensive monitoring and energy management for low-voltage distribution rooms, helping customers continuously monitor and analyze the condition of switchgear cabinets to ensure their safe and reliable operation.

PMSky combines several key components, including a gateway, industrial PC, and display. It offers edge computing, data acquisition, aggregation and analysis, as well as data storage. This design makes installation more convenient and usage simpler.

- Real-time monitoring to enhance the safe operation level of the microgrid
- Coordinated control to shift peak loads and suppress demand
- Energy consumption analysis to optimize the cost structure of electricity usage
- MS10 features expandable dual RS485 communication channels with redundant design to achieve remote monitoring
- Unified management to enhance the management efficiency of the microgrid

MLS Low-Voltage Switchgear Product Description



The screenshot displays the 'Alarm Mgmt' section of the GEIS PMSky software. It shows a table with the following columns: Report Time, Alarm, Station, Device, Alarm Type, Alarm Level, Detail, and Operation. The table contains several rows of alarm records, all with an 'Acknowledge' status.

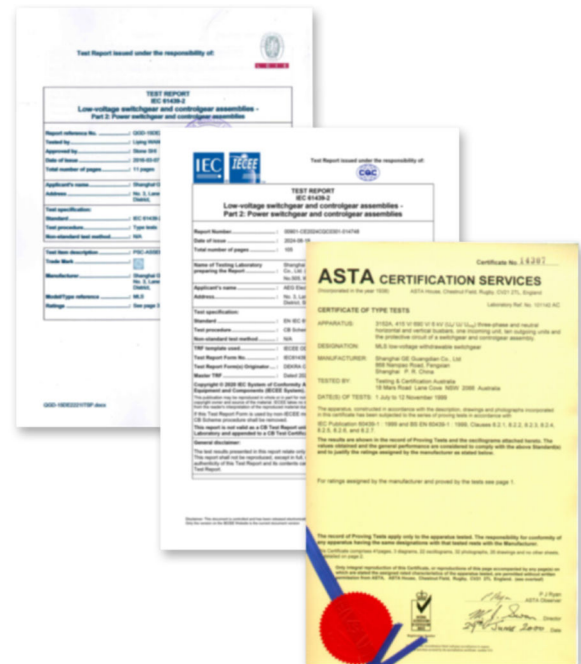


Energy Consumption Statistics and Analysis
Automatically generates charts
Remote Debugging and Control

Various Communication Protocols:
TCP/IP, ModBUS, IEC 104
Number of monitored circuits: 200
Number of monitored device points: 6,000

Standard and certification

Compliant with
IEC 61439-1; IEC 61439-2; IEC/TR61641:1996; IEC60068-3-3



Design Scheme

Configuration of a typical solution

Incoming cabinet with M-PACT plus air circuit breaker

| Rated current A | Frame | 3-pole | 4-pole | Cubicle height | Cubicle width | Cubicle depth | Breaking capacity | | |
|-----------------|-------|--------|--------|----------------|---------------|---------------|-------------------|------|------|
| | | | | | | | 50KA | 65KA | 80KA |

Single withdrawable breaker: lead-in, feeder, bus tie cubicle width +300mm

| | | | | | | | | | |
|------------|---|---|---|------|------|----------|---|---|---|
| 630 | 1 | ● | ● | 2000 | 600 | 800-1000 | ● | | |
| 1000 | 1 | ● | ● | 2000 | 600 | 800-1000 | ● | | |
| 1000 | 1 | ● | | 2200 | 500 | 800-1000 | ● | | |
| | | | ● | 2200 | 600 | 800-1000 | ● | | |
| 1250 | 1 | ● | | 2200 | 500 | 800-1000 | ● | | |
| | | | ● | 2200 | 600 | 800-1000 | ● | | |
| 1600 | 1 | ● | | 2200 | 500 | 800-1000 | ● | ● | ● |
| | | | ● | 2200 | 600 | 800-1000 | ● | ● | ● |
| 2000 | 1 | ● | | 2200 | 500 | 800-1000 | ● | ● | ● |
| | | | ● | 2200 | 600 | 800-1000 | ● | ● | ● |
| 2500 | 1 | ● | | 2200 | 600 | 800-1000 | ● | ● | ● |
| | | | ● | 2200 | 800 | 800-1000 | ● | ● | ● |
| 3200(3150) | 2 | ● | | 2200 | 800 | 800-1000 | ● | ● | ● |
| | | | ● | 2200 | 800 | 800-1000 | ● | ● | ● |
| 4000 | 2 | ● | | 2200 | 800 | 800-1000 | | ● | ● |
| | | | ● | 2200 | 1000 | 800-1000 | | ● | ● |

Two withdrawable breakers: lead-in + bus tie

| | | | | | | | | | |
|------|---|---|---|------|-----|----------|---|---|---|
| 630 | 1 | ● | ● | 2000 | 600 | 800-1000 | ● | | |
| 1000 | 1 | ● | ● | 2000 | 600 | 800-1000 | ● | | |
| 1000 | 1 | ● | | 2200 | 500 | 800-1000 | ● | | |
| | | | ● | 2200 | 600 | 800-1000 | ● | | |
| 1250 | 1 | ● | | 2200 | 500 | 800-1000 | ● | | |
| | | | ● | 2200 | 600 | 800-1000 | ● | | |
| 1600 | 1 | ● | | 2200 | 600 | 800-1000 | ● | ● | ● |
| | | | ● | 2200 | 800 | 800-1000 | ● | ● | ● |
| 2000 | 1 | ● | | 2200 | 600 | 800-1000 | ● | ● | ● |
| | | | ● | 2200 | 800 | 800-1000 | ● | ● | ● |

Two withdrawable breakers: 2 feeder loops

| | | | | | | | | | |
|------|---|---|---|------|-----|----------|---|---|---|
| 630 | 1 | ● | ● | 2000 | 600 | 800-1000 | ● | | |
| 1000 | 1 | ● | ● | 2000 | 600 | 800-1000 | ● | | |
| 1000 | 1 | ● | | 2200 | 500 | 800-1000 | ● | | |
| | | | ● | 2200 | 600 | 800-1000 | ● | | |
| 1250 | 1 | ● | | 2200 | 500 | 800-1000 | ● | | |
| | | | ● | 2200 | 600 | 800-1000 | ● | | |
| 1600 | 1 | ● | | 2200 | 600 | 800-1000 | ● | ● | ● |
| | | | ● | 2200 | 800 | 800-1000 | ● | ● | ● |
| 2000 | 1 | ● | | 2200 | 600 | 800-1000 | ● | ● | ● |
| | | | ● | 2200 | 800 | 800-1000 | ● | ● | ● |

Three withdrawable breakers: 3 feeder loops

| | | | | | | | | | |
|------|---|---|---|------|------|----------|---|--|--|
| 630 | 1 | ● | ● | 2000 | 800 | 800-1000 | ● | | |
| 1000 | 1 | ● | ● | 2000 | 800 | 800-1000 | ● | | |
| 1250 | 1 | ● | | 2200 | 800 | 800-1000 | ● | | |
| | | | ● | 2200 | 1000 | 800-1000 | ● | | |

Configuration of a typical solution

| Incoming cabinet with M-Pact air circuit breaker | | | | | | | | | |
|--|-------|--------|--------|----------------|---------------|---------------|-------------------|------|------|
| Rated current A | Frame | 3-pole | 4-pole | Cubicle height | Cubicle width | Cubicle depth | Breaking capacity | | |
| | | | | | | | 50KA | 65KA | 80KA |
| Single withdrawable breaker: lead-in, feeder; bus tie cubicle width +300mm | | | | | | | | | |
| 630 | 1 | ● | ● | 2000 | 600 | 800-1000 | ● | | |
| 1000 | 1 | ● | ● | 2000 | 600 | 800-1000 | ● | | |
| 1000 | 1 | ● | | 2200 | 500 | 800-1000 | ● | | |
| | | | ● | 2200 | 600 | 800-1000 | ● | | |
| 1250 | 1 | ● | | 2200 | 500 | 800-1000 | ● | | |
| | | | ● | 2200 | 600 | 800-1000 | ● | | |
| 1600 | 1 | ● | | 2200 | 500 | 800-1000 | ● | ● | ● |
| | | | ● | 2200 | 600 | 800-1000 | ● | ● | ● |
| 2000 | 1 | ● | | 2200 | 500 | 800-1000 | ● | ● | ● |
| | | | ● | 2200 | 600 | 800-1000 | ● | ● | ● |
| 2500 | 1 | ● | | 2200 | 600 | 800-1000 | ● | ● | ● |
| | | | ● | 2200 | 800 | 800-1000 | ● | ● | ● |
| 3200(3150) | 2 | ● | | 2200 | 800 | 800-1000 | ● | ● | ● |
| | | | ● | 2200 | 800 | 800-1000 | ● | ● | ● |
| 4000 | 2 | ● | | 2200 | 800 | 800-1000 | | ● | ● |
| | | | ● | 2200 | 1000 | 800-1000 | | ● | ● |
| Two withdrawable breakers: lead-in + bus tie | | | | | | | | | |
| 630 | 1 | ● | ● | 2000 | 600 | 800-1000 | ● | | |
| 1000 | 1 | ● | ● | 2000 | 600 | 800-1000 | ● | | |
| 1000 | 1 | ● | | 2200 | 500 | 800-1000 | ● | | |
| | | | ● | 2200 | 600 | 800-1000 | ● | | |
| 1250 | 1 | ● | | 2200 | 500 | 800-1000 | ● | | |
| | | | ● | 2200 | 600 | 800-1000 | ● | | |
| 1600 | 1 | ● | | 2200 | 600 | 800-1000 | ● | ● | ● |
| | | | ● | 2200 | 800 | 800-1000 | ● | ● | ● |
| 2000 | 1 | ● | | 2200 | 600 | 800-1000 | ● | ● | ● |
| | | | ● | 2200 | 800 | 800-1000 | ● | ● | ● |
| Two withdrawable breakers: 2 feeder loops | | | | | | | | | |
| 630 | 1 | ● | ● | 2000 | 600 | 800-1000 | ● | | |
| 1000 | 1 | ● | ● | 2000 | 600 | 800-1000 | ● | | |
| 1000 | 1 | ● | | 2200 | 500 | 800-1000 | ● | | |
| | | | ● | 2200 | 600 | 800-1000 | ● | | |
| 1250 | 1 | ● | | 2200 | 500 | 800-1000 | ● | | |
| | | | ● | 2200 | 600 | 800-1000 | ● | | |
| 1600 | 1 | ● | | 2200 | 600 | 800-1000 | ● | ● | ● |
| | | | ● | 2200 | 800 | 800-1000 | ● | ● | ● |
| 2000 | 1 | ● | | 2200 | 600 | 800-1000 | ● | ● | ● |
| | | | ● | 2200 | 800 | 800-1000 | ● | ● | ● |
| Three withdrawable breakers: 3 feeder loops | | | | | | | | | |
| 630 | 1 | ● | ● | 2000 | 800 | 800-1000 | ● | | |
| 1000 | 1 | ● | ● | 2000 | 800 | 800-1000 | ● | | |
| 1250 | 1 | ● | | 2200 | 800 | 800-1000 | ● | | |
| | | | ● | 2200 | 1000 | 800-1000 | ● | | |

Design Scheme

Configuration of a typical solution

Selection of functional unit

Withdrawable unit

| Direct start | | CW/CCW | | Y/Δ | | Feeder (3-pole) | | Feeder (4-pole) | |
|-------------------|-----------------------|-------------------|-----------------------|-------------------|-----------------------|-------------------|-----------------------|-------------------|-----------------------|
| Maximum load (KW) | Module dimensions (E) | Maximum load (KW) | Module dimensions (E) | Maximum load (KW) | Module dimensions (E) | Maximum load (KW) | Module dimensions (E) | Maximum load (KW) | Module dimensions (E) |
| 11 | 8E/4 | / | / | / | / | 32 | 8E/4 | 32 | 8E/4 |
| 22 | 8E/2 | 15 | 8E/2 | 7.5 | 8E/2 | 63 | 8E/2 | 63 | 8E/2 |
| 37 | 8E | 37 | 8E | 15 | 8E | 225 | 8E | 225 | 8E |
| 75 | 16E | 45 | 16E | 37 | 16E | 400 | 16E | 400 | 16E |
| 160 | 24E | 110 | 24E | 55 | 24E | 500 | 24E | 500 | 24E |

Plug-in unit

| Direct start | | CW/CCW | | Y/Δ | | Feeder (3-pole) | | Feeder (4-pole) | |
|-------------------|-----------------------|-------------------|-----------------------|-------------------|-----------------------|-------------------|-----------------------|-------------------|-----------------------|
| Maximum load (KW) | Module dimensions (E) | Maximum load (KW) | Module dimensions (E) | Maximum load (KW) | Module dimensions (E) | Maximum load (KW) | Module dimensions (E) | Maximum load (KW) | Module dimensions (E) |
| 33 | 8E/2 | 15 | 8E/2 | 11 | 8E/2 | 100 | 8E/2 | 100 | 8E/2 |
| 37 | 6E | 30 | 6E | 15 | 6E | 225 | 6E | 160 | 6E |
| 55 | 8E | 37 | 8E | 30 | 8E | 400 | 8E | 250 | 8E |
| 132 | 16E | 55 | 16E | 55 | 16E | 630 | 12E | 400 | 12E |
| | | | | | | 630 | 16E | 630 | 16E |

Design Scheme

Primary scheme

| Scheme No. | 01 | 02 | 03 | 04 | 05 | 06 | 07 | 08 | 09 | 10 |
|------------------------------|---------------------------------------|-------|-------|-------|-------|---------------------------------------|-------|-------|-------|-------|
| Primary scheme | | | | | | | | | | |
| Cubicle width (mm) | 500 | 600 | 800 | 1000 | 1000 | 600 | 800 | 1000 | 1200 | 1200 |
| Unit compartment height(mm) | 72E | 72E | 72E | 72E | 72E | 72E | 72E | 72E | 72E | 72E |
| Maximum operating current(A) | 1250A | 2500A | 3500A | 5000A | 5000A | 1600A | 2500A | 3500A | 5000A | 5000A |
| Major equipment | MP-12 | MP-25 | MP-40 | MP-50 | MP-50 | MP-16 | MP-25 | MP-40 | MP-50 | MP-50 |
| Purpose | Top entry (exit) line (3-pole switch) | | | | | Top entry (exit) line (4-pole switch) | | | | |

| Scheme No. | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 |
|------------------------------|------------------------|---------|----------|-----------|-----------|------------------------|----------|-----------|-----------|-----------|
| Primary scheme | | | | | | | | | | |
| Cubicle width (mm) | 500/800 | 600/900 | 800/1100 | 1600/1300 | 1600/1300 | 600/900 | 800/1100 | 1000/1300 | 1800/1500 | 1800/1500 |
| Unit compartment height(mm) | 72E | 72E | 72E | 72E | 72E | 72E | 72E | 72E | 72E | 72E |
| Maximum operating current(A) | 1250A | 2500A | 3500A | 5000A | 6300A | 1600A | 2500A | 3500A | 5000A | 6300A |
| Major equipment | MP-12 | MP-12 | MP-40 | MP-50 | MP-50 | MP-16 | MP-25 | MP-40 | MP-50 | MP-64 |
| Purpose | Bus tie (3-way switch) | | | | | Bus tie (4-way switch) | | | | |

*The figure above the slash denotes the width of MLS busbar rear-mounted models and the figure beneath the slash denotes the width of MLS-600 busbar top-mounted models (with an added 300mm cabinet for flipping over the busbar)

| Scheme No. | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 |
|------------------------------|--------------------------------------|-------|-------|-------|-------|------------------------|-------|-------|-------|-------|
| Primary scheme | | | | | | | | | | |
| Cubicle width (mm) | 500 | 600 | 800 | 1000 | 1000 | 600 | 800 | 1000 | 1200 | 1200 |
| Unit compartment height(mm) | 72E | 72E | 72E | 72E | 72E | 72E | 72E | 72E | 72E | 72E |
| Maximum operating current(A) | 1250A | 2500A | 3500A | 5000A | 6300A | 1600A | 2500A | 3500A | 5000A | 6300A |
| Major equipment | MP-12 | MP-12 | MP-40 | MP-50 | MP-64 | MP-16 | MP-25 | MP-40 | MP-50 | MP-64 |
| Purpose | Top entry(exit) line (3-pole switch) | | | | | Bus tie (4-way switch) | | | | |

Design Scheme

Primary scheme

| Scheme No. | 31 | 32 | 33 | 32 | 35 | 36 | 37 | 38 |
|------------------------------|--|------------------------------|------------------------|----------------------------|---|----------------------------|--|------------------------------|
| Primary scheme | | | | | | | | |
| Cubicle width (mm) | 400 | 500 | 800 | 1000 | 500 | 1000 | 1000/600 | 1000/600 |
| Unit compartment height(mm) | 2x32E | 2x32E | 2x32E | 2x32E | 2x32E | 3x24E | 24E(PC)+40E(MCC) | 24E(PC)+40E(MCC) |
| Maximum operating current(A) | 2x630 | 2x630 | 2x1250 | 2x1250 | 3x630 | 3x1000 | 1600(PC) | 630(PC) |
| Major equipment | MCCB630 3P BH-40II | MCCB630 3P, 4P BH-40II | MP-12 3P BH-60II | MP-12 3P, 4P BH-60II | MCCB630 3P, 4P BH-40II | MP-10 3P, 4P BH-60II | MP-16 3P BH-80II | MCCB630 3P, 4P BH-40II |
| Purpose | Feeders (Top/bottom entry or exit lines) | | | | Feeders (Top/bottom entry or exit cables) | | Feeders (Top/bottom entry or exit lines) | |

| Scheme No. | 39 | 40 | 41 | 42 | 43 | 44 | 45 | 46 | 47 |
|------------------------------|---|------------------------|------------------------|------------------------------|------------------------------|------------------------------|------------------------------|--------------------------|-----------------|
| Primary scheme | | | | | | | | | |
| Cubicle width (mm) | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 |
| Unit compartment height(mm) | 8E/4 | 8E/2 | 8E | 8E | 16E | 24E | 24E | 8E/4 | 8E/2 |
| Maximum operating current(A) | 30 | 50 | 125 | 225 | 315 | 400 | 500 | 30 | 50 |
| Major equipment | MCCB100 3P, 4P BH-40 | MCCB160 3P BH-30 | MCCB160 3P BH-30 | MCCB250 3P, 4P BH-40II | MCCB400 3P, 4P BH-40II | MCCB630 3P, 4P BH-60II | MCCB630 3P, 4P BH-60II | MCCB32A HH17 BH-30 | MCCB63 BH-30 |
| Purpose | Feeding and lighting (3-pole/4-pole switch) | | | | | | | | |

| Scheme No. | 48 | 49 | 50 | 51 | 52 | 53 | 54 | 55 | 56 |
|------------------------------|------------------------------|--------------------------------|-----------------------------|-------------------------------------|------------------------------------|--|--|-----------------------------------|-----------------------------------|
| Primary scheme | | | | | | | | | |
| Cubicle width (mm) | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 |
| Unit compartment height(mm) | 8E | 16E | 16E | 8E/2 | 16E | 24E | 24E | 8E/4 | 8E/2 |
| Maximum operating current(A) | 125 | 200 | 315 | 100 | 315 | 400 | 500 | 30 | 50 |
| Major equipment | QSA_125 MCCB160A DH-40 | QSA_400 MCCB250A DH-40II | QSA_400 MCCB60A DH-40 | MCCB160 3P, 4P, plug-in BH-40 | MCCB250 3P, plug-in BH-30~40 | MCCB250 3P, 4P, plug-in BH-30~40 | MCCB250 3P, 4P, plug-in BH-30~40 | MCCB400 3P, plug-in BH-40II | MCCB630 3P, plug-in BH-40II |
| Purpose | Bus tie (3-way switch) | | | | | Bus tie (4-way switch) | | | |

Design Scheme

Primary scheme

| Scheme No. | 57 | 58 | 59 | 60 | 61 | 62 | 63 | 64 | 65 | 66 |
|------------------------------|-----------------------------|-------------------------|--------------------------------|--------------------------------|--------------------------------|----------------------------------|----------------------------------|--------------------------------|--------------------------------|----------------------------------|
| Primary scheme | | | | | | | | | | |
| Cubicle width (mm) | 600/1000 | 600/1000 | 600/1000 | 600/1000 | 600/1000 | 600/1000 | 600/1000 | 600/1000 | 600/1000 | 600/1000 |
| Unit compartment height(mm) | 8E/4 | 8E/2 | 8E/4 | 8E/2 | 8E | 16E | 24E | 8E/2 | 8E | 16E |
| Maximum operating current(A) | 75 | 15 | 75 | 15 | 37 | 75 | 160 | 15 | 37 | 45 |
| Major equipment | MCCB100 GCM BH-30 | MCCB160 GCM BH-30 | MCCB100 GCM GRT BH-30 | MCCB160 GCM GRT BH-30 | MCCB160 GCM GRT BH-40 | MCCB250 GCM GRT BH-40II | MCCB400 GCM GRT BH-40II | MCCB160 GCM GRT BH-30 | MCCB160 GCM GRT BH-40 | MCCB160 GCM GRT BH-40II |
| Purpose | Motor control(irreversible) | | | | | | | Motor control(reversible) | | |

| Scheme No. | 67 | 68 | 69 | 70 | 71 | 72 | 73 | 74 | 75 | 76 |
|------------------------------|----------------------------------|--------------------------------|--------------------------------|----------------------------------|--------------------------------|-----------------------------|-----------------------------|---|---|---|
| Primary scheme | | | | | | | | | | |
| Cubicle width (mm) | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 |
| Unit compartment height(mm) | 24E | 8E/2 | 8E | 16E | 24E | 8E/4 | 8E/2 | 8E | 16E | 24E |
| Maximum operating current(A) | 110 | 75 | 15 | 37 | 55 | 75 | 15 | 37 | 55 | 110 |
| Major equipment | MCCB250 GCM GRT BH-40II | MCCB160 GCM GRT BH-30 | MCCB160 GCM GRT BH-30 | MCCB160 GCM GRT BH-40II | MCCB250 GCM GRT BH-40 | MCCB GCM GRT BH-30 | MCCB GCM GRT BH-30 | MCCB100A QSA100 GCM GRT BH-40 | MCCB250A QSA250 GCM GRT BH-40II | MCCB400A QSA400 GCM GRT BH-40II |
| Purpose | Reversible | (Y/Δ) | | | | | Motor control(reversible) | | | |

Design Scheme

Primary scheme

| Scheme No. | 77 | 78 | 79 | 80 | 81 | 82 | 83 | 84 | 85 | |
|------------------------------|-----------------------------------|--|--|--|---|--|---|---|---|----------|
| Primary scheme | | | | | | | | | | |
| Cubicle width (mm) | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 | 1000/600 |
| Unit compartment height(mm) | 8E/2 | 8E | 16E | 16E | 8E | 16E | 16E | 8E | 16E | |
| Maximum operating current(A) | 15 | 37 | 55 | 110 | 15 | 37 | 55 | 100VA | 200VA | |
| Major equipment | MCCB32-63A GCM GRT BH-30 | QSA-125 MCCB63-160A GCM GRT BH-40 Motor control | QSA-250 MCCB≤250 GCM GRT BH-40II (reversible) | QSA≤400A MCCB≤400 GCM GRT BH-40II Motor control | QSA-125 MCCB32-63A GCM GRT T45 BH-30 | QSA-160 MCCB≤160 GCM GRT BH-40II | QSA≤400 MCCB≤400 GCM GRT BH-40II Δ | QSA-63 MCCB25A JDG4-0.5 380/100V | QSA-63 MCCB25A JDG4-0.5 380/100V | |
| Purpose | | Motor control(reversible) | | | | (Y/Δ) | | Power mains | | |

| Scheme No. | 86 | 87 | 88 | 89 | 90 | 91 | 92 | 93 | 94 |
|------------------------------|--|--|--|--|--|---|---|---|---|
| Primary scheme | | | | | | | | | |
| Cubicle width (mm) | 600 | 800 | 800 | 1000 | 1000 | 600 | 800 | 1000 | 1200 |
| Unit compartment height(mm) | 72E | 72E | 72E | 72E | 72E | 72E | 72E | 72E | 72E |
| Maximum operating current(A) | 16x8=128 | 16x12=192 | 30x10=300 | 16x8=128 | 16x16=256 | 30x4=120 | 30x6=180 | 30x8=240 | 30x10=300 |
| Major equipment | QSA-400 GRT Elfa GCM BH-40II | QSA-400 GRT Elfa GCM BH-40II | QSA-630 GRT Elfa GCM BH-40II | QSA-630 GRT Elfa GCM BH-40II | QSA-630 GRT Elfa GCM BH-60II | QSA-630 GRT Elfa GCM GCM BH-40II | QSA-630 GRT Elfa GCM GCM BH-40II | QSA-630 GRT Elfa GCM GCM BH-40II | QSA-630 GRT Elfa GCM GCM BH-40II |
| Purpose | | Reactive compensation | | | | Reactive compensation and filtering (P=7%) | | | |

GEIS

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